| DART AEROSPACE LTD | Work Order: | |
|---|--------------|-------------|
| Description: Co-Pilot Collective Head (212) | Part Number: | D5155-3 |
| Inspection Dwg: D5155 Rev: B | • | Page 1 of 2 |

INSPECTION SHEET

| Drawing | Tolerance | Actual | Accept | Reject | Method of | Comments |
|----------------|--------------------------|-------------|--------|--------|------------|----------|
| Dimension | Tolerance | Dimension | Accept | Reject | Inspection | Comments |
| 0.33 | +/-0.030 | | | | | |
| 0.06 | +/-0.030 | | | | | |
| 0.35 | +/-0.030 | | | | | |
| 4.700 | +/-0.010 | | | | | |
| 2.800 | +0.010/-0.000 | | | | | |
| R0.19 | +/-0.030 | | | | | |
| 0.35 | +/-0.030 | | | | | |
| 2.547 | +/-0.005 | | | | | |
| 21° | +/-0.5° | | | | | |
| Ø0.125 x 0.350 | +0.004/-0.001 x +/-0.010 | | | | | |
| R0.25 | +/-0.030 | | | | | |
| 1.850 | +/-0.010 | | | | | |
| 0.227 | +/-0.010 | | | | | |
| Ø0.188 x 100° | +/-0.010 x +/-0.5° | | | | | |
| Ø0.116 | +0.004/-0.001 | | | | | |
| 1.188 | +/-0.005 | | | | | |
| 1.92 | +/-0.030 | | | | | |
| 1.50 | +/-0.030 | | | | | |
| 2.400 | +/-0.005 | | | | | |
| 0.300 | +/-0.010 | | | | | |
| R0.25 | +/-0.030 | | | | | |
| Ø0.150 | +0.005/-0.001 | | | | | |
| 3.000 | +/-0.010 | | | | | |
| R0.30 | +/-0.030 | | | | | |
| R0.25 | +/-0.030 | | | | | |
| 1.350 | +/-0.010 | | | | | |
| 1.750 | +/-0.010 | | | | | |
| 1.350 | +/-0.010 | | | | | |
| 1.00 | +/-0.030 | | | | | |
| R0.25 | +/-0.030 | | | | | |
| 10° | +/-0.5° | | | | | |
| 0.25 | +/-0.030 | | | | | |
| R0.30 | +/-0.030 | | | | | |
| 2.500 | +/-0.010 | | | | | |
| 2.70 | +/-0.030 | | , | · | | |
| Ø0.150 | +0.005/-0.001 | | | | | 7 |
| Ø0.627 | +0.008/-0.001 | | | | | |
| Ø1.187 | +0.005/-0.000 | | | | | |
| Ø1.660 | +/-0.010 | | | | | |

| DART AEROSPACE LTD | Work Order: | |
|---|--------------|-------------|
| Description: Co-Pilot Collective Head (212) | Part Number: | D5155-3 |
| Inspection Dwg: D5155 Rev: B | | Page 2 of 2 |

| | | INS | SPECTION | SHEET | | | |
|------------------------|-----------------------|-----|---------------------|--------|--------|-------------------------|----------|
| Drawing Dimension | Tolerance | | Actual Dimension | Accept | Reject | Method of Inspection | Comments |
| 0.830 | +/-0.010 | | | | | | |
| 3.70 | +/-0.030 | | | | | | |
| 0.46 | +/-0.030 | | | | | | |
| 1.50 | +/-0.030 | | | | | | |
| 0.100 | +/-0.010 | | | | | | |
| Ø0.150 | +0.005/-0.00 |)1 | | | | | |
| R0.30 | +/-0.030 | | | | | | |
| R0.25 | +/-0.030 | | | | | | |
| 1.350 | +/-0.010 | | | | | | |
| R0.03 | +/-0.030 | | | | | | |
| | | | | | | | |
| Measured by: | | Che | cked by: | | Q | C Inspector: | |
| Date: | | | Date: | | | Date: | |
| Engineering Ap | oproval: ecessary) | | | | Date: | | |
| Date A 16.04.18 | Change New Issue | | | | | Revised K | |